



Dart Aerospace Ltd.
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Canada

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D5325-041
Job Sheet 200516



Part No: D5325-041

Job Qty: 1 pcs

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/4/19

Description:

Type: Stock

Note: DWG REV B SHEETS 1,2 IPP REV:A 15.10.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Large Fab - Welded Assy-1	1 pcs	10/4/19	10/4/19	0.00	0.88	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		MAC MAL
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		LS
							Large Fab - 11 (Various)		
110	QC 5	1 pcs	10/4/19	10/4/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	QC 10	1 pcs	10/4/19	10/4/19	0.00	0.00	QC 10 - 10		



Container No: S220303



Part: D5325-041

Job No: 200516

Serial No/Batch: S220303

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/07/19

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				QC 10 - 18	
				QC 10 - 24	
				QC 10 - 43	DAS
				QC 10 - 50	24
				QC 10 - 58	9-89
				QC 10 - 9	
130 Packaging 3-1 - Stock - B4B 1 pcs	10/4/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	AWW - JLS
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	10/4/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	OCT 16 2019 DAS
				QC 21 - SA - 53	70 9-89
Part Op 105 - Weld per dwg A/R S.S. rod Batch: M139015 ***PICK D3916-5*** 1- Drill holes as per dwg using DT10193 2- Descriptions: Weld bushing as per dwg 110 - QC5- Inspect part completeness to step on W/O 120 - QC10- Inspect visual per QSI004- ground welds 130 - Identify as per dwg & Stock LOCATION: WA004-1 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3916-5	Light Rib	1 pcs (1 ea)	105-Large Fab - Welded Assy-1	511960	
D5338-1	Bushing	2 pcs (2 ea)	105-Large Fab - Welded Assy-1	520088	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
105-Large Fab - Welded Assy-1	D3916-5	1	31	0
	D5338-1	2	3	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____ **WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework Scrap Use-as-is	Skid-tube Machining Large Fab	Cross tube Small Fab Finishing	Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	Engineering Water Jet Supplier Quality
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause		FAULT CATEGORY			
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled	Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function	Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up	Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread
		Other/Details:			